



### **Bisalloy Steels Pty Ltd**

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Transverse

### Applications

BISPLATE® 100 - a low alloy, high strength steel plate with very high yield strength (over three times that of carbon steel) and featuring low carbon, excellent notch toughness and good weldability and formability. Utilising the high strength properties of BISPLATE® 100 allows reduction in section thickness without loss of structural intergrity. Here are some applications where the strength advantages has been realised:

- Transport Equipment (low loaders)
- High Rise Buildings (columns and beams)
- Road and Rail Bridges
- Lifting Equipment (mobile cranes/container handling equipment)
- Mining Equipment (dump truck trays/longwall roof supports)

Chemical
Composition

Thickness (mm)		C	Р	Mn	Si	S	Cr	Mo	В	B-Sol	CE (IIW) <sup>+</sup>	CET*
<16	Maximum	0.18	0.025	1.50	0.25	0.008	1.00	0.25	0.002	0.002	0.40	0.29

*Typical A	verage
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Tensile	
<b>Properties</b>	

Thickness Range (mm)	0.2% PS MPa Min.	UTS MPa	GL (mm)	EL % min
5	890	940-1100	50	13
6-<9.5	890	940-1100	50	13
9.5-<12	890	940-1100	50	13
12-<16	890	940-1100	50	13

Charpy Impact
<b>Properties</b>

	Longic	adiliai	Hullovoloo			
Thickness Range (mm)	Energy (J) (min)	Test Temp (°C)	Energy (J) (min)	Test Temp (°C)		
5	By Agmt	-20	By Agmt	-40		
6-<9.5	20	-20	9	-40		
9.5-<12	30	-20	13	-40		
12-<16	40	-20	17	-40		

#### **Hardness**

Typical 320 HB

### **Testing**

BISPLATE® 100 is manufactured in accordance with AS/NZS 3597 Grade 900. All testing is NATA approved.

Longitudinal

### Reference Specifications

Welding according to AS/NZS 1554 parts 4 and 5, WTIA Technical Note 15

# **Equivalent Specifications**

BISPLATE® 100 is equivalent to:

- AS3597 Grade 900
- SSAB Weldox 900

## Manufacturing Tolerances

In accordance with AS/NZS 1365.

Tighter tolerances may be available on negotiation.

#### **Surface Finish**

Shotblasted

### **Plate Colour Code**

Purple/Violet

### **Fabrication**

For advice on fabrication refer to relevant Bisalloy technical brochures. Contact Bisalloy direct or visit www.bisalloy.com.au

PLEASE NOTE: Every care has been taken to ensure the accuracy of information contained in this manual which supersedes earlier publications, however Bisalloy Steels shall not be liable for any loss or damage whatsoever caused from the application of such information. Typical values are provided for reference information only and no guarantee is given that a specific plate will provide these properties. Information is subject to change without notice.

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